



DRILL CHART: TOP to BOTTOM			
ALL UNITS ARE IN MILS			
FIGURE	SIZE	PLATED	QTY
·	18.0	PLATED	260
◻	26.0	PLATED	44
○	38.0	PLATED	163
○	40.0	PLATED	40
○	46.0	PLATED	12
△	63.0	PLATED	8
○	70.0	PLATED	4
○	110.0	PLATED	4
◻	125.0	PLATED	3
B	55.0	NON-PLATED	2
A	125.0	NON-PLATED	10

AXIOM MANUFACTURING  
 DEMO9S12XHY256 AXM-0509 REV B  
 DETAIL